



# 1619EVS PLUNGE ROUTER

Pos.	Part Number	Description {Qty.}	F/C	Pos.	Part Number	Description {Qty.}	F/C
1	2 610 996 079	Motor Housing	71	67	1 601 030 022	Clip {2}	9
2	2 610 996 096	Field 120V	22	68	2 610 997 003	Button	63
3	2 610 996 097	Armature 120V	AW	69	2 610 996 138	Spring Clip	27
3/14	2 916 650 014	Retaining Ring	89	70	2 610 996 139	Cover Plate	64
5/1	2 610 316 596	Terminal {2}	10	73	2 610 996 141	Indicator Ring	9
6	3 600 707 506	Strain Relief	6	74	2 610 991 306	Screw {2}	89
7	2 601 035 001	Cord Clamp	89	75	2 610 907 721	Shield	9
8	2 610 907 981	Nameplate	9	76	2 910 611 018	Screw {2}	89
9	2 610 998 370	Label	9	77	2 610 996 142	Screw	89
13	1 900 905 276	Ball Bearing	60	78	3 603 415 560	Screw {5}	89
14	3 600 900 526	Ball Bearing	61	79	2 610 996 143	Screw {2}	89
16	1 604 336 008	Brush Holder {2}	25	80	2 610 913 441	Screw {5}	89
18	2 610 904 114	Screw {4}	89	81	2 914 411 046	Screw {11}	89
19	2 910 611 020	Screw {2}	89	84	2 910 951 118	Screw {2}	89
20	2 610 998 371	Label "Caution"	9	87	2 610 913 573	O-Ring	78
21	1 614 652 001	Brush Spring {2}	27	88	2 610 997 008	Washer	65
22	2 610 996 101	Cable {2}	10	89	2 610 997 030	Terminal {4}	10
23	2 610 996 102	Bearing Sleeve	82	90	2 610 997 031	Cable	10
27	2 610 996 083	Housing Cover	70	91	2 610 913 825	Screw LH	89
28	2 610 996 148	Fan Housing Assembly	73	92	2 610 909 072	Press Nut	85
30	2 610 996 106	Right Handle Assembly	74	93	2 916 030 008	Lock Washer	65
31	2 610 996 107	Left Handle Assembly	74	94	2 610 001 734	Lock Washer	65
35	2 610 996 111	Sub-Base	88	651	2 610 991 370	Adaptor	9
36	2 916 011 892	Washer {3}	65	652	2 910 861 120	Screw {2}	89
41	3 600 149 500	Circlip	89	653	2 610 992 417	Wrench 24mm	9
42	2 610 302 855	Retaining Ring	89	654	2 610 907 529	Extension Assembly	9
43	2 610 996 118	Baffle	24			w/pos. 654/3	
44	2 610 996 119	Lock Rod	88	654/3	2 610 015 629	O-Ring {2}	78
45	2 610 996 120	Spring	27	724	2 610 906 283	1/4" Collet Assembly	91
47	1 607 233 147	Speed Control	17	724.1	2 610 906 287	3/8" Collet Assembly	91
48	2 610 996 122	Bellows {2}	9	724.2	2 610 906 284	1/2" Collet Assembly	91
49	2 610 997 139	Nut	85	804	2 610 997 157	Switch On/Off	15
50	2 610 996 125	Lock Bolt LH	89			w/pos. 18	
53	2 610 996 128	Spring	27	805	3 604 460 515	Cord	11
59	2 610 913 476	Washer	65	810	2 610 997 152	Brush Set	26
60	2 600 590 006	Cap/Spring	80	834	2 610 996 147	Base Assembly	88
61	3 603 231 539	Knob	63	840	2 610 910 606	Shaft Lock Assembly	54
62	2 610 996 135	Lock Lever	64	852	2 610 997 148	Lock Lever Assembly	64
63	2 610 996 136	Depth Stop	87	854	2 610 914 129	Fine Adjustment Assy.	9
65	2 610 909 058	Screw	89	855	2 610 996 149	Gear & Shaft Assembly	32
66	2 610 996 137	Spring Washer	65			w/pos. 87	

## Service Notes: